1. Set Main Tasks Left to Right, show the result of the task. Ex) Build Tray One, show a completed tray.

2. Break down tasks into steps (task analysis), essentially capturing every cue a coach would give to train.

3. Set timer, clock and counter to show work expectations.
   - Generally, set the timer up. Except when addressing low motivation and/or slow work rates, then do a time study (work the task yourself and time it) to learn how long it should take, and set the timer down.
   - Set the clock to clock in, breaks, and clock out times.
   - Set counter up to capture how many are completed or down from how many need to be done.